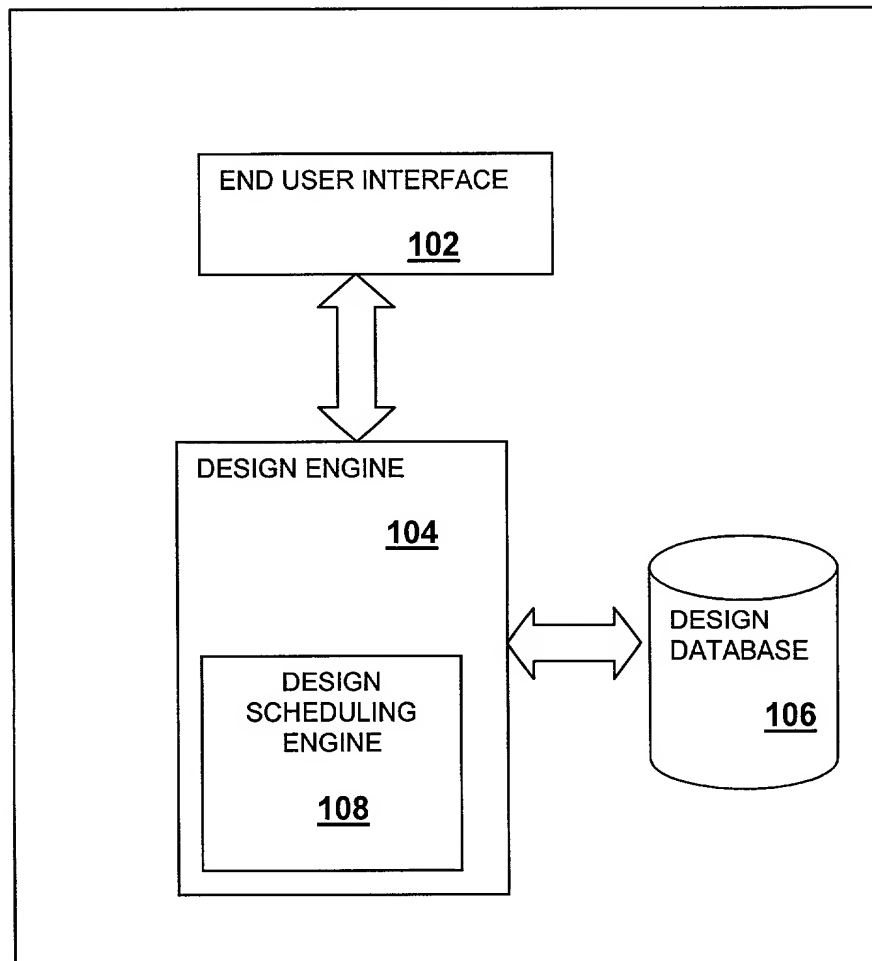


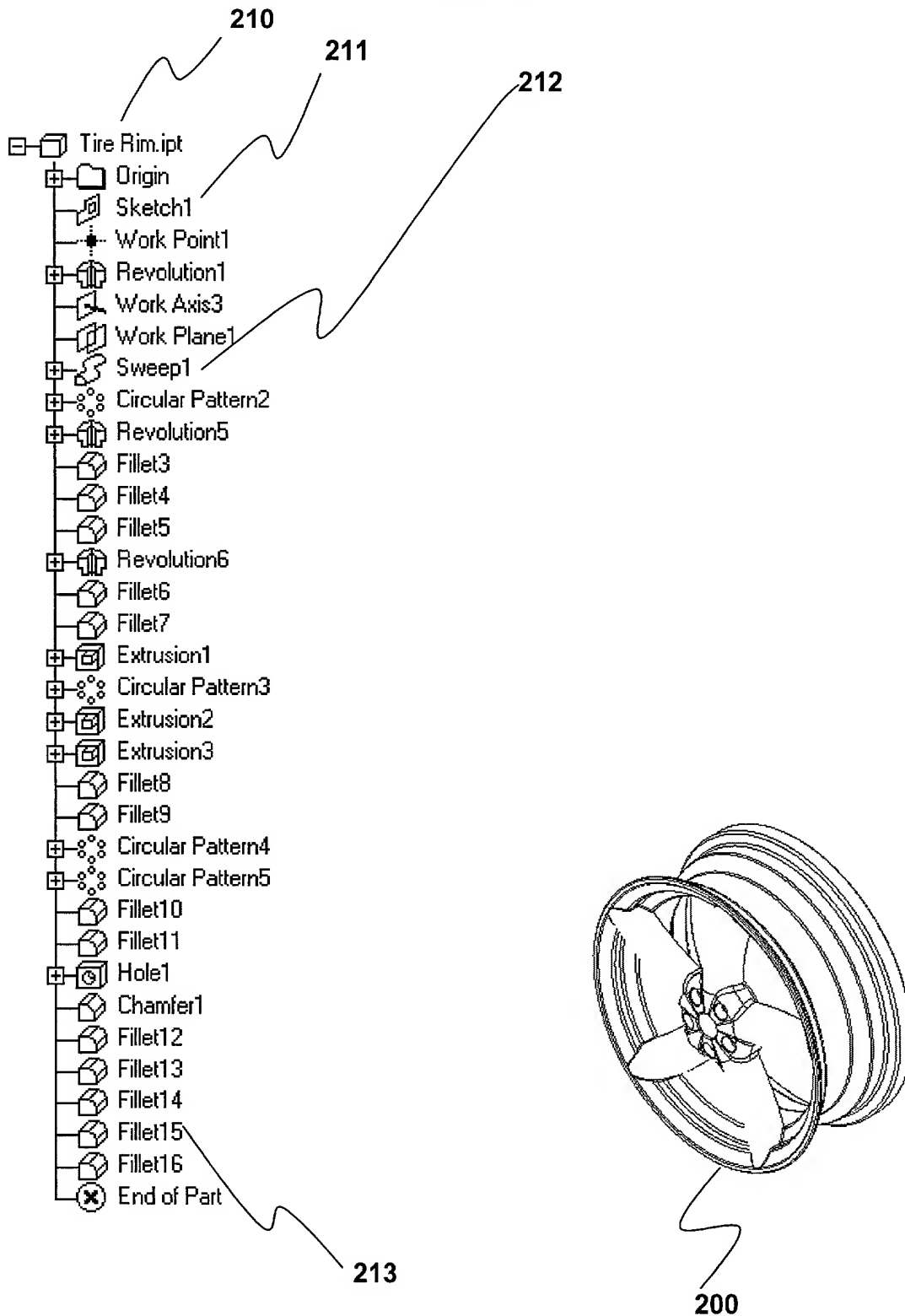
FIG. 1

100

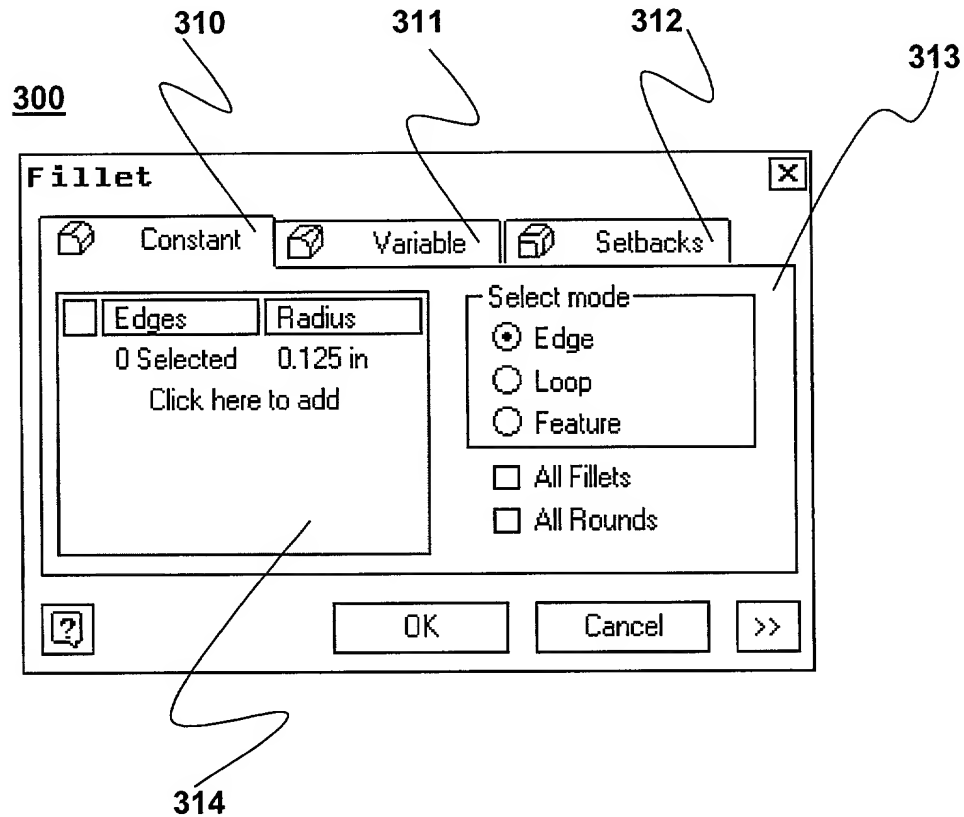


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FIG. 2



**FIG. 3**



**FIG. 4A**

**FIG. 4A**

400

**Scheduler** [X]

410 Part Family: [ ] [M]

411 Part Type: [ ] [M]

412 User: [ ] [M]

[?] [OK] [Cancel]

**FIG. 4B**

**FIG. 4B**

<b>420</b>				
<b>421</b> Axel Assembly				
<b>422</b> Part Types (w/in part family)		<b>431</b> Complexity (1-10)	<b>432</b> User Level (1-5)	<b>433</b> Est. Time (Days)
<b>423</b> Hub		5	5	15
Bearings		5	3	20
<b>424</b> Axel		7	1	10
<b>425</b> Wheel		3	1	4

**FIG. 4C**

**FIG. 4C**

200	421	Axel Assembly	431	432	433
		Part Types (w/in part family)	Complexity (1-10)	User Level (1-5)	Est. Time (Days)
		Wheel	3	5	2

FIG. 5

500

431

432

433

510

421

422

423

424

425

Part Types (w/in part family)	Complexity (1-10)	User Level (1-5)	Est. Time (Days)	Actual Time (Days)
Hub	5	5	15	10
Bearings	5	3	20	17
Axel	7	1	10	12
Wheel	3	1	4	4

FIG. 6

**600**

**Scheduler** [X]

410 Part Family: [ ] M

411 Part Type: [ ] M Estimated time (days): [ ] 640

412 User: [ ] M

610 Reference operation part: [ ] M

611 Estimated operation(s):

620 **Features** ▾

Current estimation: 630

Manual.ipt  
Origin  
Revolution1  
Extrusion1  
End of Part

[ ] OK Cancel

FIG. 7

